The main parameters for determining proper caster loading are rig arrangements and floor conditions. To provide a guide, eight typical truck or cart arrangements are shown below.

IMPORTANT: Each arrangement shows LOAD RATING PER WHEEL EXPRESSED AS A PERCENTAGE OF THE TOTAL VEHICLE WEIGHT PLUS LOAD WEIGHT for both NORMAL and **EXTREME** floor conditions.

EXAMPLE: 4000# load and pattern 6 under extreme conditions means each caster and wheel must be able to take 45% of the total load or 4000 x 45% = 1800#

			NORMAL USE		EXTREME CONDITIONS	
			35%	35%	45 %	45%
		I	50%		60%	
Short Vehicle			50%	50%	60%	60%
			50%	50%	60%	60%
Long Vehicle			35%	35%	45%	45%
	5	6	35%	35%	45 %	45 %
		A				
		\mathbf{P}	35%		45%	
			50%	50%	60%	60%
		Q	35%		45%	

Precision Bearing Wheels are recommended for ease of rollability, less maintenance and less downtime for lowest cost-in-use.